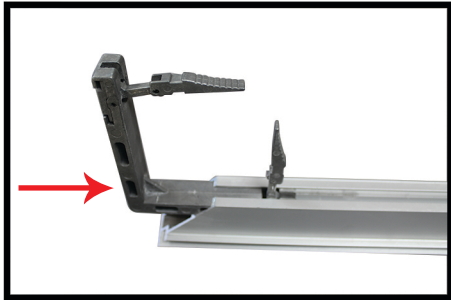
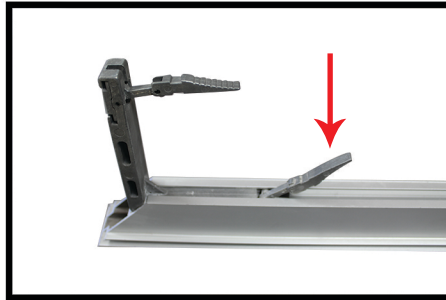


RESORT EXTRUSIONS

Set up instructions for the tool free option for Resort Extrusions. These instructions will work for the VAIL-40S, VAIL-40D, VAIL-60S, VAIL 60-D, VAIL-100D, VAIL-120D, and the VAIL -120D2 with use of the tool free lock.



1. Insert tool free lock into extrusion frame



2. Press lever down to lock into place



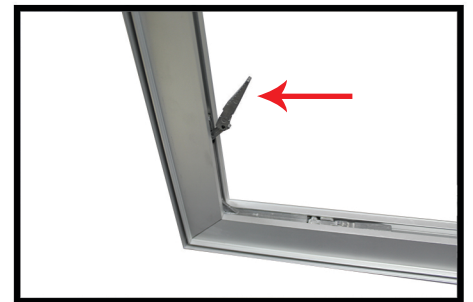
3. Fully locked position



4. Slide extrusion onto tool free lock to create a corner



5. Make sure there are no gaps in the corner



6. Press lever down to lock into place



7. One corner finished! Repeat for the remaining three sides.



8. Press silicone beading of the graphic into the groove on the frame.



9. Finished!

