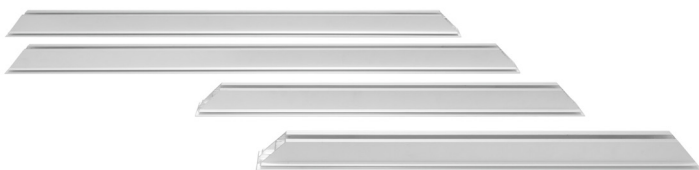


First - Build the Bottom Half

1. Lay Out Your Pieces:

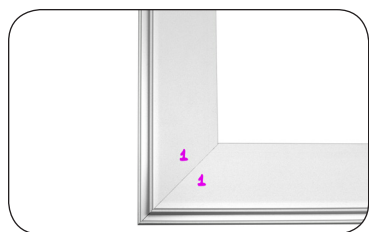


a. We recommend to begin build on flat, soft surface.



b. You'll need 2 people to assemble large frames.

2. Locate the Bottom and Side Extrusions:

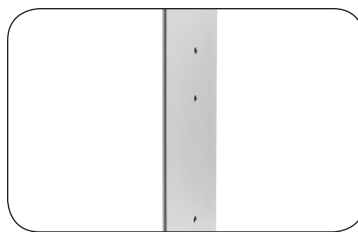


a. See colored numbers on each extrusion piece.

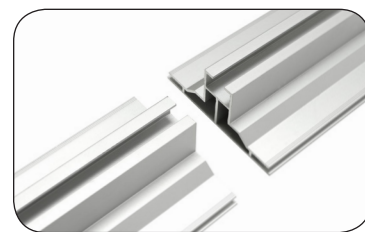
b. Match like colored numbers together. (e.g. 3-3, 4-4).



c. **Note:** Bottom extrusion(s) will have holes for feet type: **Vail** or **Aspen Flat**.

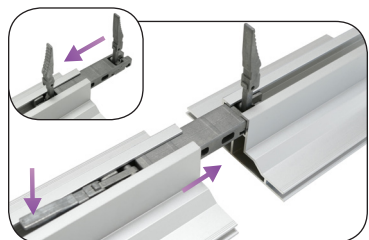


d. **Note:** Side extrusions will have holes toward bottom for feet type: **Yeti Side Feet**.

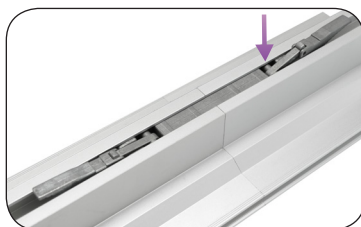


e. **Note:** **Frames 9 feet or wider** will have at least 2 bottom extrusions that need to be connected together.

3. Attach Split Connectors to Bottom Extrusions: FOR FRAMES 9 FT or WIDER ONLY or CUSTOM CUT. **Smaller frames, Skip to #4.**



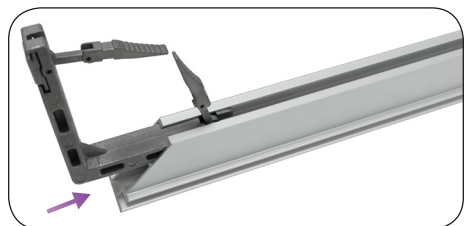
a. **Tool Free:** With both levers up, slide into side of bottom extrusion channel that faces the frame's middle. Then attach other bottom extrusion onto the Tool Free Split Connector. Press both levers down to secure.



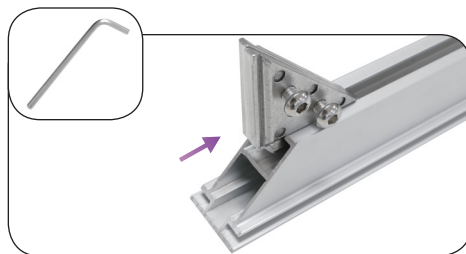
b. **Tooled:** Slide into side of bottom extrusion channel that faces the frame's middle. Then attach other bottom extrusion onto the Tool Free Split Connector. Tighten screws with included **torx key**.



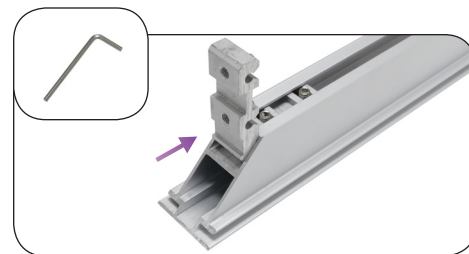
4. Attach Corner Connectors:



a. **Tool Free:** With both levers up, slide into bottom extrusion channel. Then attach side extrusion onto the Tool Free Connector. Press both levers down to secure.



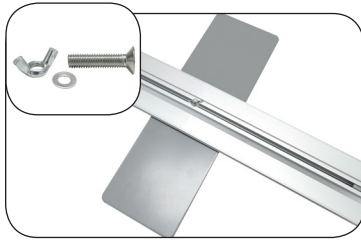
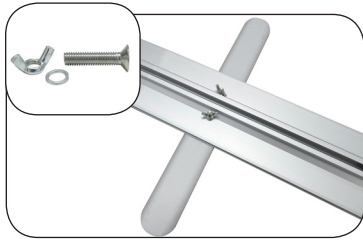
b. **Triangle:** Slide into bottom extrusion channel. Then attach side extrusion onto the Triangle Connector. Tighten screws with included **5mm allen wrench**.



c. **L:** Slide into bottom extrusion channel. Then attach side extrusion onto the L Connector. Tighten screws with included **3mm allen wrench**.

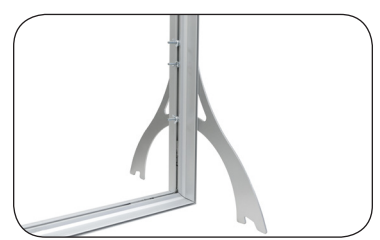
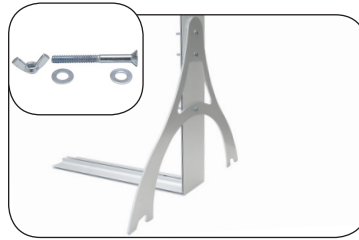
Next - Add the Feet

1. Attach Vail Feet or Aspen Flat Feet:



- Remove wing-nuts from bolts.
- Align feet holes with holes on bottom extrusion.
- Replace wing-nuts and tighten by hand or use allen key provided.

2. Attach Yeti Side Feet:



- Remove wing-nuts from bolts.
- Align foot holes with holes on each side extrusion.
- Replace wing-nuts and tighten by hand.

3. Now Stand the Frame on its Feet:



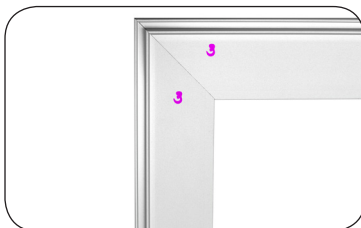
Vail Feet



Yeti Feet

Last - Build the Top Half

1. Locate the Top & Side Extrusions:



- See colored numbers on each extrusion piece.
- Match like colored numbers together. (e.g. 3-3, 4-4).
- Note: Frames taller than 9' or custom cut will have at least 2 side extrusions that need to be connected together. (See directly below #2.)

2. Attach Split Connectors to Top Extrusions:



FOR FRAMES 9 FT or WIDER ONLY or CUSTOM CUT. Smaller frames, Skip to #3.

4. Attach Split Connectors to Side Extrusions:



3. Attach Corner Connectors:



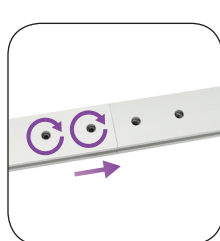
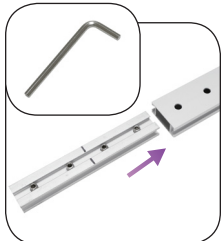
Frames 8 ft or smaller, you're done.

FOR FRAMES 9 FT or TALLER ONLY or CUSTOM CUT

- Follow directions for Center Connector in the Bottom Half directions.
- Insert Center Connector into channel in side extrusions.
- With 2 people holding each side of the top half, attach top half to bottom half of frame.

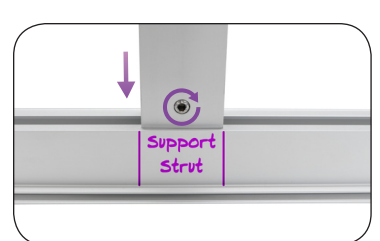
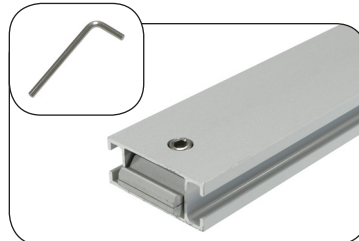
Extra Last Step: Make and Attach Support Strut - FOR FRAMES 9 FT or WIDER ONLY

1. Locate the 2 Vail 40C Extrusions & Center Connector:



- Note:** These extrusions are slender and smooth on both sides with 2 holes on each end.
- Remove screws from Center Connector.
- Insert Center Connector and align holes with holes on extrusion.
- Repeat to connect other extrusion to make one long piece.

2. Attach Support Strut to Frame:



- Vail End Lock is already attached to opposite ends of Support Strut.
- Find "Support Strut" label marked on the top and bottom extrusions.
- Align Support Strut within marked lines, and insert Vail End Lock into top and bottom grooves of frame.
- Tighten screws with 4mm allen wrench to secure.