Formulate 20’ Vertical Curve

FMLT-WV20-05

Formulate™ is a collection of sophisticated, ergonomically designed exhibit booths. Formulate combines state-of-the-art zipper pillowcase dye-sublimated fabric coverings with advanced lightweight aluminum structures to provide unique design, functionality, and style. The excellence of the Formulate line of displays, hanging structures and products is simply unmatched. Stretch fabric graphics are hand-sewn, durable and dry-cleanable.

features and benefits:

- State-of-the-art 30mm aluminum tubing with push-button connectors
- Frame can also be configured* as a standard 10’ backwall (*requires additional 10’ graphic purchase)
- Kit includes: one frame, one dye-sublimated zipper pillowcase graphic, stand-off pillowcase graphic ladder, two OCL storage cases
- Lifetime hardware warranty against manufacturer defects

dimensions:

Hardware

Assembled unit:
231.99”w x 92.61”h x 36.39”d

Stand-off pillowcase graphic ladder:
23.6”w x 92.7”h x 17.7”d

Approximate weight (includes graphic):
118 lbs / 53.5 kgs

Shipping

Shipping dimensions - ships in 2 cases:
2 OCL cases: 19”l x 19”w x 56”h

Approximate shipping weight (with cases):
188 lbs / 85.3 kgs

Graphic

Total visual area:
232”w x 94.5”h
5893mm(w) x 2400mm(h)

Stand-off graphic total visual area:
23.6”w x 97”h

Please be sure to include a 2” bleed around the perimeter.

Refer to related graphic template for more information.

Visit:
www.exhibitors-handbook.com/graphic-templates

additional information:

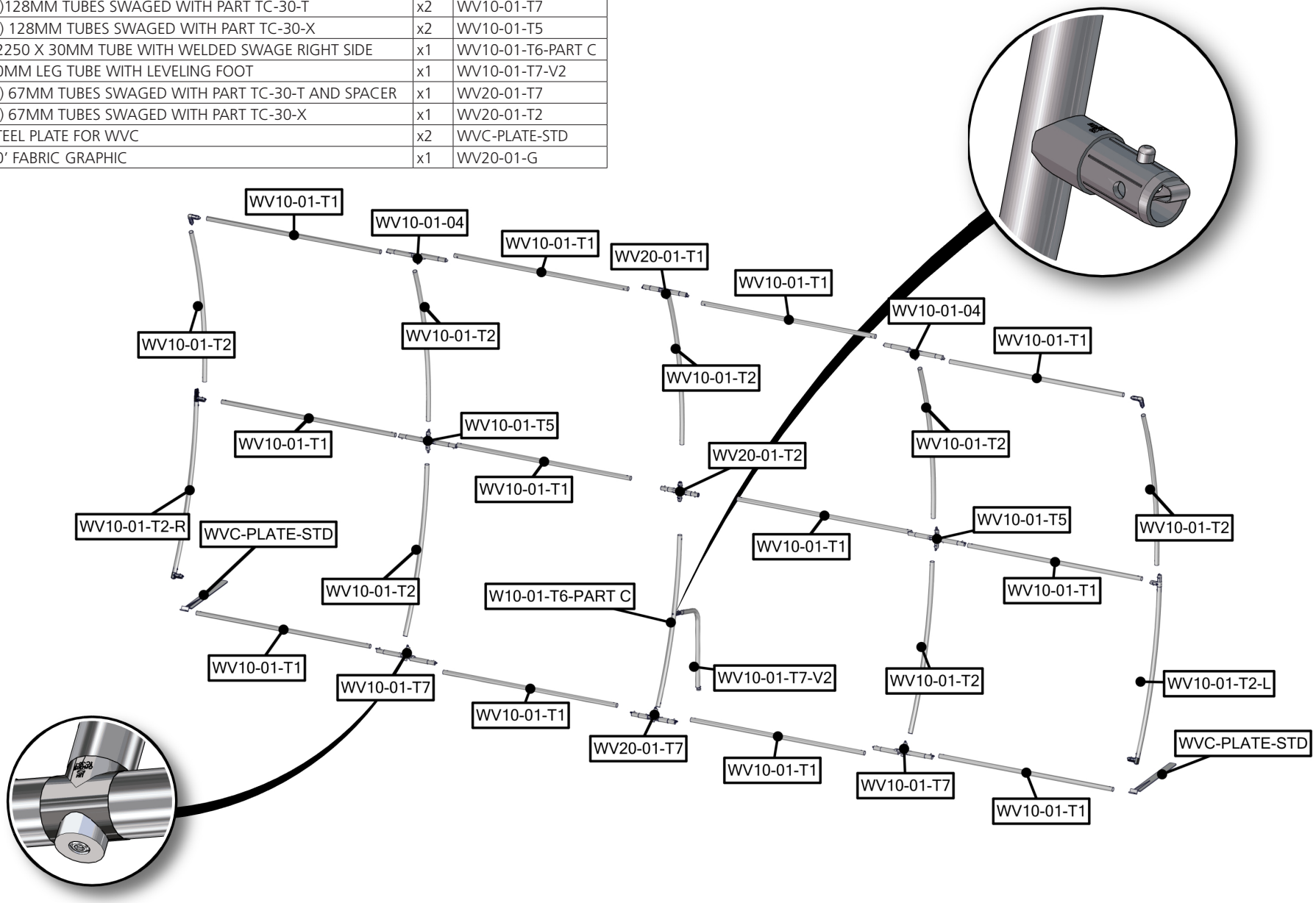
Graphic material:
dye-sublimated zipper pillowcase fabric

Optional Accessories:
Lumina 8-50 watt halogen lighting, literature pocket, stand-off graphic shelf, graphic header, larger freight cases

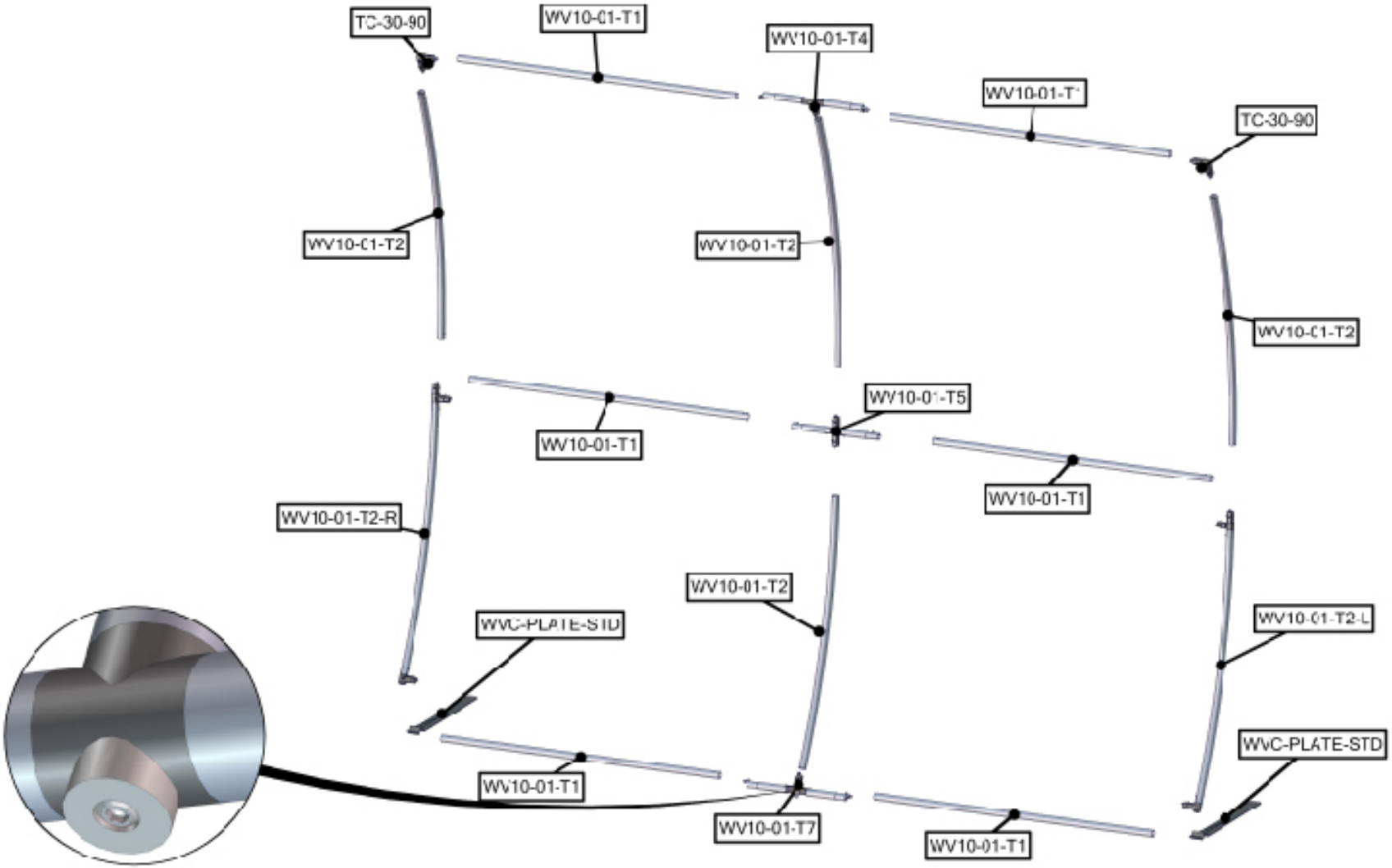
www.display-setup-animations.com

We are continually improving and modifying our product range and reserve the right to vary the specifications without prior notice. All dimensions and weights quoted are approximate and we accept no responsibility for variance. E&OE. See Graphic Templates for graphic bleed specifications.

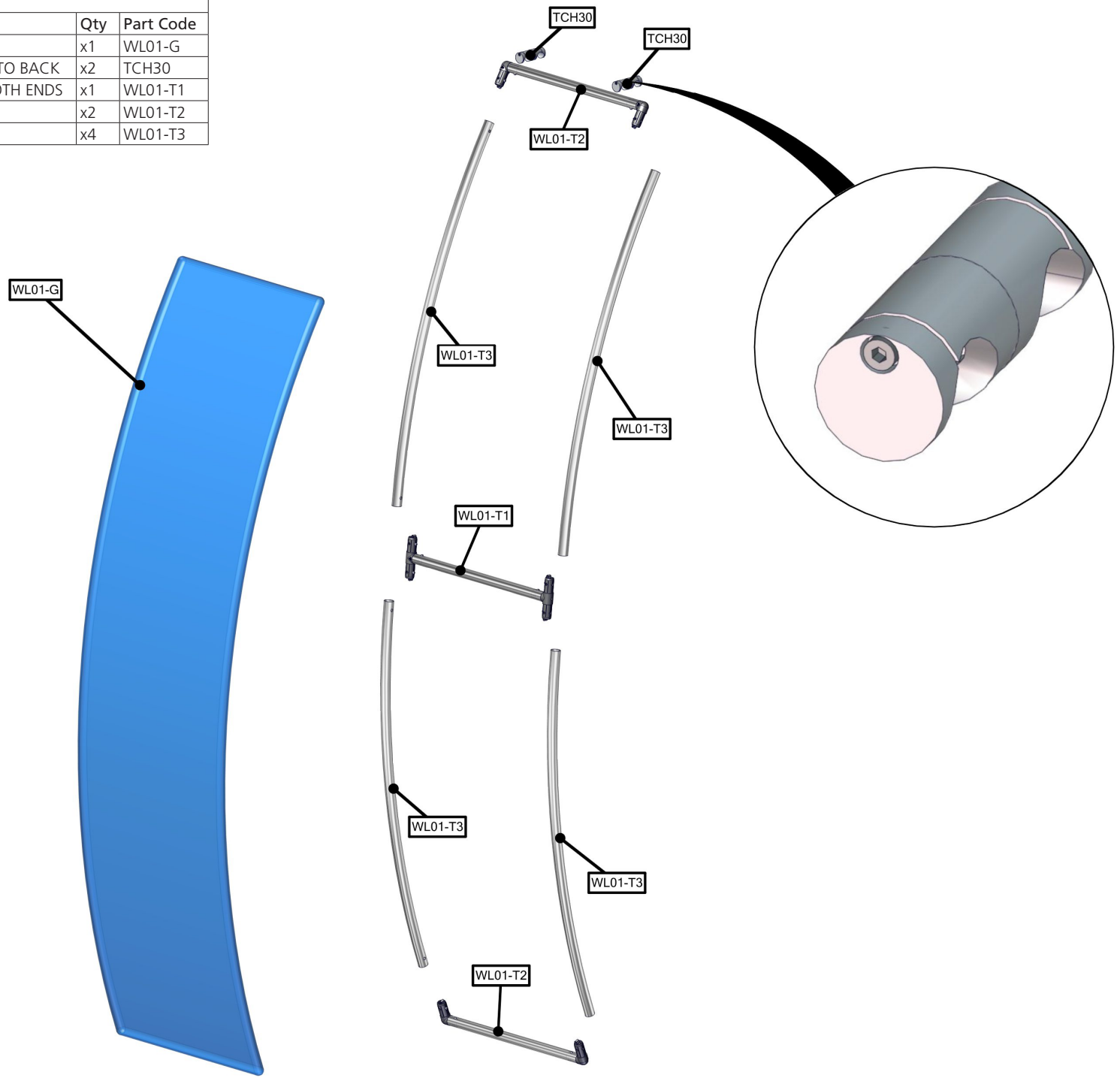
Parts Included		
Part Label	**Qty**	**Part Code**
1270MM X 30MM TUBE	x12	WV10-01-T1
R2250 (1163MM ARC) CURVED TUBE	x7	WV10-01-T2
30MM CURVED TUBE WITH PART T AND 90B LEFT SIDE	x1	WV10-01-T2-L
30MM CURVED TUBE WITH PART T AND 90B RIGHT SIDE	x1	WV10-01-T2-R
(2)128MM TUBES SWAGED WITH PART TC-30-T	x2	WV10-01-04
(2)128MM TUBES SWAGED WITH PART TC-30-T	x2	WV10-01-T7
(2) 128MM TUBES SWAGED WITH PART TC-30-X	x2	WV10-01-T5
R2250 X 30MM TUBE WITH WELDED SWAGE RIGHT SIDE	x1	WV10-01-T6-PART C
30MM LEG TUBE WITH LEVELING FOOT	x1	WV10-01-T7-V2
(2) 67MM TUBES SWAGED WITH PART TC-30-T AND SPACER	x1	WV20-01-T7
(2) 67MM TUBES SWAGED WITH PART TC-30-X	x1	WV20-01-T2
STEEL PLATE FOR WVC	x2	WVC-PLATE-STD
20’ FABRIC GRAPHIC	x1	WV20-01-G



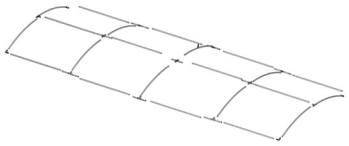
Parts Included		
Part Label	**Qty**	**Part Code**
FABRIC GRAPHIC	x1	WV10-01-G
LN114 BOLT	x2	LN114 BOLT
90 DEGREE ELBOW JOINT FOR 30MM TUBING	x2	TC-30-90
1270MM X 30MM TUBE	x6	WV10-01-T1
30MM CURVED TUBE WITH PART T AND 90B LEFT SIDE	x1	WV10-01-T2-L
30MM CURVED TUBE WITH PART T AND 90B RIGHT SIDE	x1	WV10-01-T2-R
R2250 (1163MM ARC) CURVED TUBE	x4	WV10-01-T2
(2) 128MM TUBES SWAGED WITH PART TC-30-T	x2	WV10-01-T7
(2) 128MM TUBES SWAGED WITH PART TC-30-X	x1	WV10-01-T5
STEEL PLATE FOR WVC	x2	WVC-PLATE-STD



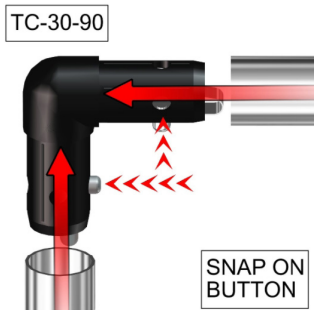
Parts Included – Ladder		
Part Label	**Qty**	**Part Code**
FABRIC PILLOWCASE GRAPHIC	x1	WL01-G
BACKWALL CONNECT WITH (2) TCH30 BACK TO BACK	x2	TCH30
535MM X 30MM TUBE WITH PART TC-30-T BOTH ENDS	x1	WL01-T1
535MM X 30MM TUBE WITH (2) TC-30-90T	x2	WL01-T2
R2000MM X 30MM TUBE (97MM ARC)	x4	WL01-T3



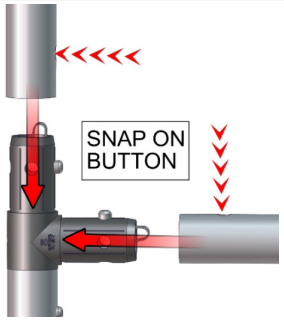
STEP 1: ASSEMBLE FRAME



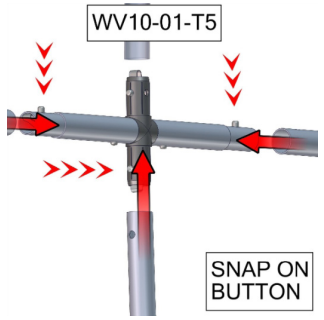
Connect tubes following the labels matching number to number.



Assemble top frame corners using TC-30-90. Label codes will be on backside of tube. Lay frame flat.

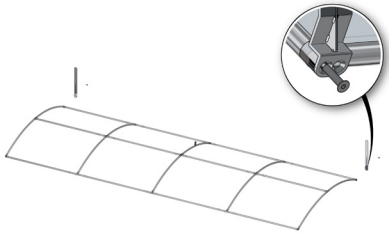


Connect top and bottom sides of frame by lining up holes with snap buttons.



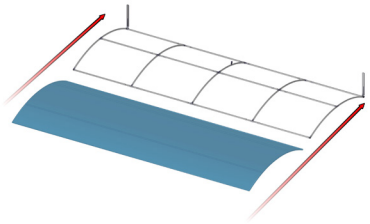
Use WV10-01-T5 to connect middle frame sections, snap on buttons.

STEP 2: ATTACH FEET

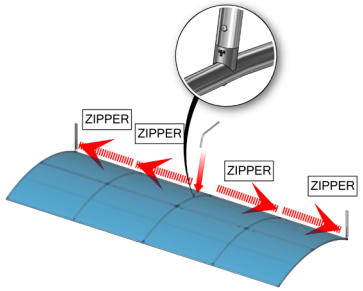


Install WVC-PLATE-STD feet with 6mm Allen key.

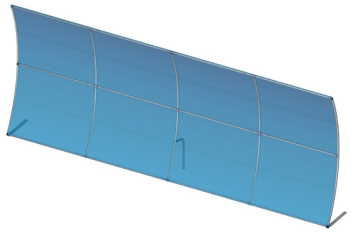
STEP 3: APPLY GRAPHIC



Pull graphic over top of frame.

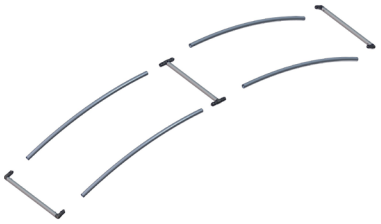


Zip graphic closed along bottom.

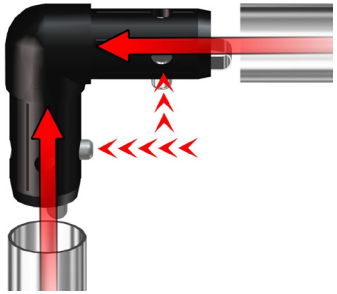


Unit is complete.

STEP 4: ASSEMBLE LADDER FRAME



Connect bottom and top tubes to side tubes following the labels.



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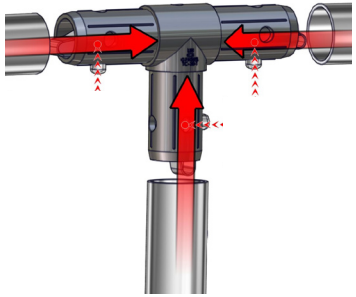
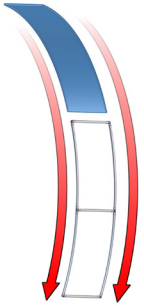


Then connect WL01-T1 middle spreader to sides.

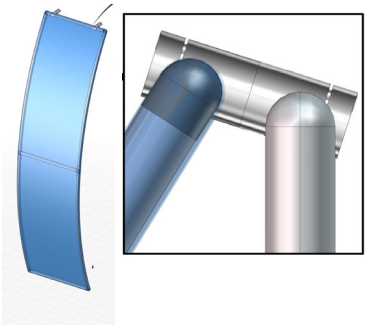
STEP 5: ATTACH GRAPHICS



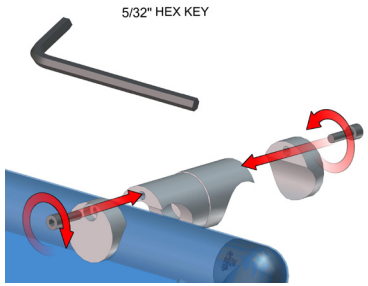
Pull graphic down over frame.

STEP 6: ATTACH TO BACKWALL WITH CLAMPS

Zip graphic on bottom.



Position accent in front of backwall in desired location.



Attach to backwall with (2) TCH30 back to back tube clamps.