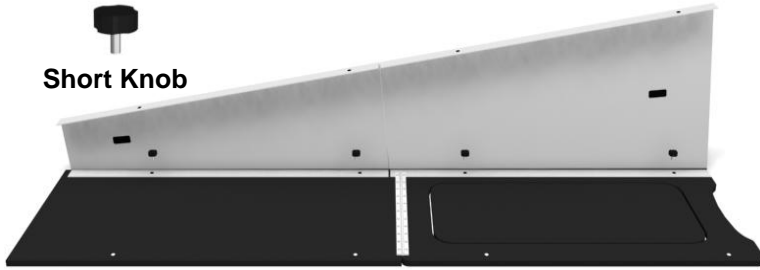


Step 1. Attach front to left sides using 4 short knobs.



Step 2. Carefully stand up unit. Attach right sides to front using 4 short knobs.



Step 3. Attach back to sides using 8 short knobs.



Step 4. Join cross bars.



Step 5. Slide in cross bars. Attach shelves & standoffs.

