

Impress Glo Light Boxes - 2x4 and 3x5

Product Parts

- 1 - Side section with Transformer(s)
- 2 - Side section without Transformer
- 3 - Top section with lights
- 4 - Bottom section with lights/holes to attach feet
- 5 - Feet (x2)
- 6 - Corner Connectors (x8)
- 7 - 5mm Hex Wrench to attach Feet
- 8 - 4mm Hex Wrench to attach Corner Connectors
- 9 - 13mm Open End Wrench
- 10 - Power Cord
- 11 - 13mm Nuts to attach Feet (x4)
- 12 - M8 x 1.25 x 1" long hexagon flat head Bolts to attach feet (x4)
- 13 - Round washers to connect feet (x4)
- 14 - Square Washers to attach corner connectors (x16)
- 15 - M6 x 1.0 x .375" long round head bolts to attach corner connectors (x16)
- 16 - Fabric Graphic (x2)



Display Set-Up

Step 1

Carefully remove components from the box. Insert the flat head bolts (12) into the bottom holes of the feet (5). Insert the bolt ends into the holes on the bottom section with lights (4). Attach the Round Washers (13) to each of the bolts, followed by the 13mm Nuts (11). Use the 13mm Open End Wrench (9) to stabilize the nuts while tightening the bolts with the 5mm Hex Wrench (7).

CAUTION
SHARP EDGES ON
METAL PARTS

**DO NOT PLUG
POWER CORD IN UNTIL
FULLY ASSEMBLED**

Step 2

Insert two Corner Connectors (6) into each end of the bottom section with lights (4). Make sure they're completely inserted and position a square washer (14) over the connectors' holes, and fasten the round head bolts (15) with the 4mm Hex Wrench (8), into the bottom section. Repeat this step for the Top Section with lights (3).



Step 3

Match the numbers (A) to determine how the side sections of the frame are assembled. Carefully lower the side sections (1 and 2) onto the Corner Connectors to attach them to the bottom section (4). Insert the round head bolts with the square washers in the same way from Step 2. Carefully lower the Top Section with lights (3) into the side sections, making sure to insert the connector corners. Fasten them in with the square washers and round head bolts. Connect the inner light power cords with the clicking mechanism (B) to complete the frame. Insert the graphic's edges into the frame.



A



B



The frame will light when plugged in.

To remove the graphics, pull the loop found on the corner.



Storage & Care

Store in a cool, dry place. To clean, wipe with a damp cloth.

Impress Glo Light Box - 5x7

Product Parts

- 1 - Side section with 3 Transformers
- 2 - Side top and bottom sections without Transformers (x3)
- 3 - Top section with lights
- 4 - Bottom section with lights/holes to attach feet
- 5 - Feet (x2)
- 6 - Center Horizontal Cross Bar
- 7 - Corner Connectors (x8)
- 8 - Side Connector Brackets (x8)
- 9 - T-30 CRV Torx Hex Wrench to attach center horizontal cross bar
- 10 - 5mm Hex Wrench to attach Feet
- 11 - 4mm Hex Wrench to attach Corner Connectors and side connector brackets
- 12 - 13mm Open End Wrench
- 13 - Power Cord
- 14 - 13mm Nuts to attach to Feet (x4)
- 15 - M8 x 1.25 x 1" long hexagon flat head Bolts to attach feet (x4)
- 16 - Round washers to connect feet (x4)
- 17 - Square Washers to attach corner connectors (x16)
- 18 - M6 x 1.0 x .375" long round head bolts to attach corner connectors and side brackets (x24)
- 19 - Fabric Graphic (x2)



CAUTION
SHARP EDGES ON
METAL PARTS

**DO NOT PLUG
POWER CORD IN UNTIL
FULLY ASSEMBLED**

Display Set-Up

Step 1

Carefully remove components from the box. Insert the flat head bolts (15) into the bottom holes of the feet (5). Insert the bolt ends into the holes on the bottom section with lights (4). Attach the Round Washers (16) to each of the bolts, followed by the 13mm Nuts (14). Use the 13mm Open End Wrench (12) to stabilize the nuts while tightening the bolts with the 5mm Hex Wrench (10).

Step 2

Insert two Corner Connectors (6) into each end of the bottom section with lights (4). Make sure they're completely inserted and position a square washer (17) over the connectors' holes, and fasten the round head bolts (18) with the 4mm Hex Wrench (11), into the bottom section. Repeat this step for the Top Section with lights (3).



Step 2

Step 3

Match the numbers (A) to determine how the side sections of the frame are assembled. Connect the corresponding transformer-less side sections to the top section with lights (3), fastening the washers and round head bolts as in Step 2. Set the resulting arch down carefully on its back to expose the underside of the sections you just attached.



A

Step 4

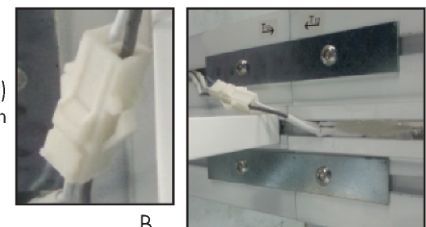
Insert four of the Side Connector Brackets (8) into the open ends of the side sections attached in Step 3, so that one half is sticking out. Without pushing the brackets in further, connect the remaining side sections (one transformer-less and one with three transformers) to the correct matching numbers. Line up the remaining brackets' holes with the holes on the inserted brackets and connect them with the round head bolts (18). Fasten them tightly with the 4mm hex Wrench (11).



Step 2

Step 5

With the frame still on its back, connect the bottom section to the rest of the frame using the Corner Connectors attached in Step 2, again using the square washers and round head bolts. Connect the inner light power cords with the clicking mechanism (B), matching any the numbers printed on some of them. Position the Horizontal Cross Bar (6) so that the ends are between the Side Connector Brackets installed in Step 4. Use the Torx Hex Wrench (9) to tighten the bar's expanding mechanism. Insert the graphic's edges into the frame. The frame will light when plugged in.



B

Step 4

Storage & Care

Store in a cool, dry place. To clean, wipe with a damp cloth.

To remove the graphics, pull the loop found on the corner.

